



Oest Meba S

Synthetic
high performance oils
for metal cutting processes

Maximum
process safety
and efficiency

Oest Meba S

synthetic high performance cutting oils

The Oest Meba range offers synthetic oils based on PAO and GTL as well, both completely free from mineral oil.

Advantages versus mineral oils

Mineral oils are mixtures of different molecular structures, which are derived by refining of crude oil. In contrast synthesis of GTL / PAO starts from exactly defined substances and results in highly pure, colourless and smell-free oils which provide significant advantages:



Free from aromatic compounds



High flashpoint



Minimised evaporation loss



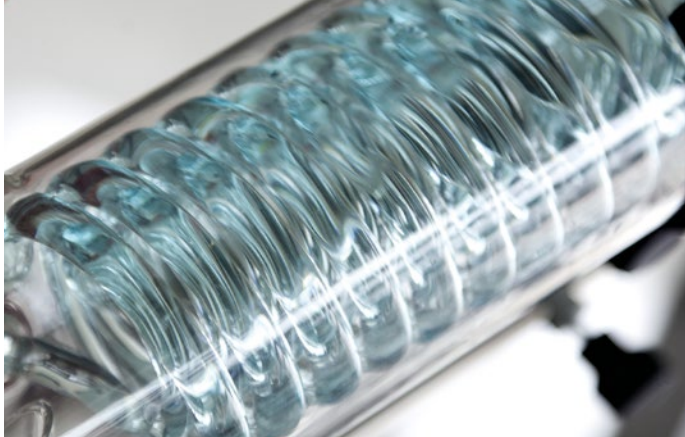
Optimal air release



High thermal stability



High viscosity index



Gas-to-Liquid | GTL

Raw material source: Natural gas

GTL oils are produced from purified methane following a Fischer-Tropsch-Synthesis.

| Mineral oil | GTL oil |
|-------------|---|
| up to 10% | free |
| ☺ | ☺ ☺ |
| ☺ | ☺ ☺ |
| ☺ | ☺ ☺ |
| ☺ | ☺ ☺ ☺ |
| 90-100 | 130-140 |
| | Optimal price-to-performance ratio |



Polyalphaolefine | PAO

Raw material source: Crude oil

PAO oils are synthesised by oligomerisation starting (mainly) from ethylene.

PAO oil

free



130-140

**Maximal performance –
but highest price**





Benefits for the user

synthetic base oils provide advantageous features and contribute thereby significantly to improve efficiency and safety of metal cutting processes. Particular at lower viscosities they show very interesting benefits compared to conventional mineral oil based products.

Minimised health and safety risk for the workers who are running the machine tools

Maximal safety regarding risk of fires and explosions

Reduced loss via formation of smoke and aerosols, minimised workplace contamination

Safe lubricating and cooling, particularly important to avoid burning at grinding processes

Ensure long oil life and trouble-free use

Effective lubricating film at higher temperatures

Oest product range around metalworking processes

Lubricants for machining operations

■ Water miscible cooling lubricants

| | |
|------------|----------------------------|
| Colometa S | full synthetics |
| Colometa F | FAD-free emulsions |
| Colometa P | bactericide-free emulsions |

■ Non-water miscible cooling lubricants

| | |
|------------|---------------------------------------|
| Meba | cutting oils for all materials |
| Meba S | synthetic high performance oils |
| Meba G / H | grinding and honing oils |
| Meba R | with CO ₂ saving potential |
| Meba SP | MQL spray mist lubricants |
| FE Fluid | dielectrics for spark erosion |

Lubricants for forming operations

| | |
|----------------|---|
| Platinol SF | vanishing oils for punching and bending |
| Platinol B | chlorine and VOC-free forming oils |
| Platinol B 800 | forming oils for automotive manufacturing |
| Robinol | lubricants for tube processing |
| Variol CU / ST | lubricants for massive forming |
| Variol OFP | cold forging oils |

OEST LUBRICANTS GmbH & Co. KG

Georg-Oest-Straße 4
D-72250 Freudenstadt
Tel. +49 7441 5390
Fax +49 7441 539149
lubricants@oest.de

www.oestgroup.com